



**Missouri Continua of Care Committee (MC2)**

**Monday, December 2, 2019**

**10:30-12:00**

**Agenda**

**VIA Conference Call: Phone # 1-650-479-3207**

**Access Code 807 199 434**

- **Introductions**
- **2020 Census**
- **Mainstream Section 8 Awards**
- **Dialogue on Affordable Housing Needs In Missouri**
- **2020 PITC January 29-30, 2020**
- **Coordinated Entry System Coordination**
- **Items of Interest for 2020?**
- **MC2 Chairperson for 2020**
- **Other Items/Announcements**