



**Missouri Continua of Care Committee (MC2)**

**Monday, November 4, 2019**

**10:30-12:00**

**Agenda**

**VIA Conference Call: Phone # 1-650-479-3207**

**Access Code 806 467 186**

- **Tenant Protection Vouchers for Foster Youth/Young Adults**
- **2020 Census**
- **REAL ID for Homeless Individuals**
- **2020 PITC January 29-30, 2020**
- **Coordinated Entry System Coordination**
- **Other Items/Announcements**